

TECHNICAL SPECIFICATIONS AND OTHER ALLIED REQUIREMENTS

Sl No.	Description of items	Quantity
PUR/393/CAMM/MP/P/2020-21		
1	SUPPLY, INSTALLATION AND COMMISSIONING OF SPARES FOR REPAIRING OF CNC MIKRON (VCP-710) MACHINE.	1 LOT.

1. DELIVERY, INSTALLATION, COMMISSIONING AND TRAINING

- 1.1. The ordered goods are to be delivered, installed & commissioned within 60 days of receipt of Purchase Order, Installation should be carried out only by expert engineers of Supplier / Manufacturer. During the course of installation, necessary training on operation and maintenance of the goods shall be imparted to Institutes Scientist / Engineers/Technicians.

2. WARRANTY

- 2.1. Standard OEM warranty.

Annexure

List of spares required for the repair of CNC Vertical Machining Centre (Mikron)

Sl no	Description of spares	Part number	Qty	Remarks
01	Electronic valve super 40 [600001764] HSN: 84812010	810.00.00.253	03 nos	
02	Filter regulator G3/8" -1 [600003335] HSN: 84811090	954.92.50.005	01 no	
03	Manometer SPCH/10291 [600001762] HSN: 90262000	810.00.00.248	01 no	
04	Absperrventil T72T-3GA-P1 [600006139] HSN: 84812090	810.00.00.250	01 no	
05	MANOMETER D40 R1/8" 0-10b [600003331] HSN: 84669393	954.91.10.020	02 nos	
06	pressure sensor SPCH to V [600001731] HSN: 85365000999	810.00.00.132	01 no	
07	Pressure Controller [600001730] HSN: 84811010	810.00.00.131	01 no	
08	pressure regulator [810.00.00.249] HSN: 84811090	810.00.00.249	01 no	
09	Pressure gauge SPCH/10290 [600007646] HSN: 90262000	810.00.00.247	01 no	
10	Pressure regulator [600001761] HSN: 84811090	810.00.00.245	01 no	
11	High performance filter F [600001760] HSN: 84219992	810.00.00.244	01 no	
12	Pressure regulator R72M- [600006749] HSN: 84811090	810.00.00.243	01 no	
13	[o]oil trap [600003348] HSN: 84219992	954.93.20.072	01 no	
14	Set filter for serial 72 [600001765] HSN: 84219992	810.00.00.254	02 nos	
15	Cable for Hand wheel 8m [600005991] HSN: 85444221	956.33.50.441	01 no	
16	Cable LE4xx (X43) 8m [600003602] HSN: 85444221	956.33.50.465	01 no	
17	Cable 37x0,25mm ² , L=8m,3 [600004925] HSN: 85444221	956.33.50.417	01 no	
18	Cable D-Sub 37, L=8m, 1:1 [600003588] HSN: 85444221	956.33.50.416	01 no	

Spicy

19	Cable 3x0.5mm ² (2P+E) oil [600003607] HSN: 85444221	956.33.50.511	01 no	
20	RS232-interface-cable 25P [600003585] HSN: 85444221	956.33.50.405	01 no	
21	key pad-TNC VCP600/710 [600004552] HSN: 85371092999	958.77.11.044	01 no	
22	Cable WA504 adaptor 15x [600003593] HSN: 85444221	956.33.50.440	01 no	
23	Display 10.4" [820.00.01.118] HSN: 85285200	820.00.01.118	01 no	
24	[o]Hand wheel-assembly HR1 [600004663] HSN: 85371092999	958.79.10.119	01 no	