प्रारंभिक व्यावसायिक परीक्षण रिपोर्ट INITIAL COMMERCIAL TEST REPORT

संख्या/No. CSIR/CMERI/FMTTC/2024/030

माह/Month: June, 2024

THIS TEST REPORT VALID UP TO

31st MAY, 2031



ASPEE POWER WEEDER (MODEL: PW 63C)



Goverment Of India



कृषि मशीनरी प्रशिक्षण और परीक्षण केंद्र
Farm Machinery Training and Testing Centre
सीएसआईआर- केन्द्रीय यांत्रिक अभियांत्रिकी अनुसंधान संस्थान

CSIR - Central Mechanical Engineering Research Institute

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CSIR/CMERI/FMTTC/2024/030

ASPEE POWER WEEDER (MODEL NO.- PW – 63C) (INITIAL COMMERCIAL TEST)

4 SPECIFICATIONS

4.1 General

Type of machine

: Self-Propelled, Walk Behind Type

Make

: ASPEE

Model

: PW - 63C

Serial No.

: 22797

Name and address of

: ASPEE Agro Equipment Pvt. Ltd.

manufacturer

SURVEY/ BLOCK No. 84, VILLAGE/ POST: Balwada, Tal. Chikli, Dist. – Navasari, PIN –

396521, GUJARAT

GST NO. 24AAACA8980G1ZN

Year of manufacture

: 2024

Country of origin

: India

4.2 Details of prime mover

Name and address of

: ASPEE Agro Equipment Pvt. Ltd.

manufacturer*

SURVEY/ BLOCK No. 84, VILLAGE/ POST:

Balwada, Tal. Chikli, Dist. - Navasari, PIN -

396521, GUJARAT

Type

Single Cylinder, 2 – Stroke, Air – Cooled

Make*

: ASPEE

Model

: 1E48F

Country of origin*

: India

Year of manufacture*

: 2024

Engine speed (Manufacturer's

recommended setting), (rpm)*

7000

High idle speed Low idle speed

7000

6990

Rated speed, (rpm)*

7500

No load engine speed for field

3000

operation, (rpm)*

: 7000

Speed at maximum torque, rpm*

Max Torque (Nm)*

: 3.3

Rated Power (kW)*

: 2.0 kW @ 7500 rpm

Max Power (kW)*

: 2.2

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^{*}As per specification sheet provided by applicant

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10 FIELD TEST

The field test under dry land condition was conducted for 22.05 h. The field performance tests were conducted at the rated 7500 rpm. Multiple test trials were conducted in sandy loam soil at the FMTTC, CSIR-CMERI farm, Durgapur. The results of the field test for dry land operation are summarized in Table -4.

Crop parameters

i)	Type of weed	:	Seasonal Grass
ii)	Height of weed, cm	:	9 to 22

Table 4: Summary of field performance test

Sl. No.	Parameter			Range
I	Type of soil		•	Sandy Loam
ii	Average Soil moisture (%)		•	12.5 to 17.8
iii	Average Bulk density of soil (g/cc)		•	1.55 to 1.72
iv	Average Speed of operation (kmph)		•	1.33 to 1.55
V	Average depth of cut (cm)		•	4.6 to 5.0
vi	Average Width of cut (m)		•	0.50 to 5.4
vii	Average Area covered (ha/h)			0.05 to 0.06
viii	Average Time required for one ha (Hr.)		:	17.6 to 21.5
ix	Average Fuel consumption			
		L/hr.		0.8 to 1.1
		L/ha		17.1 to 22.1
X	Average Weeding efficiency (%)		0	90.4 to 95.6
xi	Average Field efficiency (%)		•	63.4 to 79.2

The detailed field performance testing data is given in Annexure I.

11 DEFECTS, BREAKDOWNS & REPAIRS

No noticeable defects, breakdown occurred during test.

11.1 Wear of Blades (Mass Basis)

The wear of the rotary weeder blades was measured after 22.05 hr. of field operation and the observations are as under:

Sl. No.	Mass Before Test, (gm)	Mass after 22.05 hr. of Test, (gm)	Loss of mass, (gm)	Percent wear, (%)	Percent wear per hour
1	259.06	245.25	13.81	5.33	0.24
2	270.45	252.61	17.84	6.60	0.30
3	258.7	243.56	15.14	5.85	0.27
4	249.5	231.12	18.38	7.37	0.33

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Incl

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26.	Direction of exhaust emission away from Operator	Must be provided	Provided	Conforms
27.	Marking/labeling machine	The labeling plate should be riveted on the body of machine having Name and address of manufacturer & Applicant, Country of origin, Make, Model, Year of manufacturer, Serial number, Engine number, Engine HP, rated rpm & SFC.	Provided	Conforms
28.	Literature	Operator manual, service	Provided	Does not
		manual and Parts catalogue		Confirm
		should be provided.		in toto.

13 COMMENTS & RECOMMENDATION

- 13.1 The mechanical vibration marked as (*) under section 6, are on higher side. It is not just directly concerned with operator's health, safety and comfort, but also adversely affects the useful life of the components. It needs to be corrected.
- 13.2 Observed Noise level of the Power weeder by operator's ear level is on the higher side. This needs to be considered for corrective action.
- **13.3** Chemical composition and Hardness of the blade does partially confirm with the IS Standard requirement.
- **13.4** The parts catalogue is not provided. It needs to be provided as per IS standards.
- 13.5 The users or service manual is provided. But it needs to be updated as per IS standards.

Farm Machinery Training and Testing Centre,
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14 TECHNICAL LITERATURE

The operator, maintenance & parts manual of sprayer was provided during the test which found adequate, however, the manual should be updated as per IS: 8132:1999, with the inclusion of safety instructions regarding handling poisonous agrochemical and first aid.

TESTING AUTHORITY

Report Prepared by	Sr. Technical Officer, CSIR-CMERI Farm Machinery Testing Centre	22/06/2024	
Report Approved by	In-Charge, CSIR-CMERI Farm Machinery Testing Centre	Sussata humanad 27/00/2024	
Report Approved for release by	Head, Business Development Unit, CSIR-CMERI, Durgapur	Ludis Samanta 27/6/24	

15 APPLICANT'S COMMENTS

Para No.	Our Reference	Applicant's Comments
15	13.1	We appreciably noted the same, we will do the needful to reduce mechanical vibration.
	13.2	We appreciably noted the same, we will take necessary corrective action.
	13.3	We noted the same, we will take necessary corrective action.
	13.4	Noted the same, we will provide updated catalogue as per IS standards.
	13.5	Noted the same, we will provide updated service manual as per IS standards.



